

Work Order ID 53289

October 30, 2009 9:12:26 AM

Page 1

Item ID: D206-642-412BL

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube LH, Blue

Start Date: 29/10/2009 Start Qty: 1.00

Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: PL Date: 09-10-30 Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100 0.00



DOCUMENT CONTROL

DC Memo 0.00

Document Control Photocopy bluefile and create labels per PPP D206-642-412 CHG006

502/1/19

100 for BG 09/11/13

110 0.00



Pick Kit

Packaging Memo 0.00

Packaging

110 9/14/10

120 0.00



QC4- 100% Inspect kits for completeness

QC Memo 0.00

Quality Control

27 502/1/19

120

Work Order ID 53289

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Item ID: D206-642-412BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH, Blue

Start Date: 29/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-412 Location: _____ PPP Rev: <u>R</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

1.04/11/19

09/11/19

Pl 09-11-19

①

Picklist Print

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Work Order ID: 53289

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue


Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-41A  Bolt		Purchased	No				Each	312.0000	8.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	312	
107242	4	
108302	4	
111163	104	
112431	200	

AN4-6A  Bolt		Purchased	No				Each	1,274.000	12.0000			
---	--	-----------	----	--	--	--	------	-----------	---------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	1274	
111279	174	
112314	300	
112641	100	
112720	100	
112829	300	
112933	300	

111163

111279

10/11/09 (1)

Picklist Print

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Work Order ID: 53289



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4CSA		Purchased	No				Each	592.0000	1.0000			
BOLT												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	592	
104936	17	
110552	73	
112243	500	
18918	2	

m1104936

AN5-11A		Purchased	No				Each	193.0000	8.0000			
Bolt												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	193	
109061	1	
109545	1	
110363	6	
110985	35	
112243	50	
112314	100	

m112243

Picklist Print

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Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN5-12A  Bolt		Purchased	No				Each	197.0000	4.0000			
--	--	-----------	----	--	--	--	------	----------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

197

104936

1

110467

46

112314

150

m110467

AN5-13A  Bolt		Purchased	No				Each	84.0000	4.0000			
--	--	-----------	----	--	--	--	------	---------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

84

104936

3

108167

8

110363

14

112492

10

112641

49

m112641

Picklist Print

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Work Order ID: 53289



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416 washer		Purchased	No				Each	695.0000	1.0000	✓		

[Handwritten signature]

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

695

100993

695

100993

AN960JD10

Purchased

No



Washer

Each

1,696.000

8.0000



✓

[Handwritten signature] 9/11/10

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

1696

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

968

112369

337

1112369

Picklist Print

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Work Order ID: 53289

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue



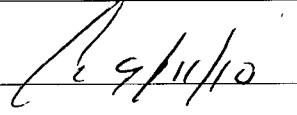
Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416  Washer		Purchased	No				Each	4,593.000	24.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4593

108161

519

110523

340

111279

101

111916

482

112314

3151

16941

0

1112314

Picklist Print

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Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD516

Purchased

No

Each

1,564.000

8.0000

✓



Washer



09/11/10 (1)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1564

100564

2

106167

6

107534

34

107959

43

108246

46

108672

2

109059

49

109752

22

110363

46

110523

57

111279

39

112082

68

112314

500

112794

150

112828

500

11/23/10

Picklist Print

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Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-642-441RevF		Manufactured	No				Each	6.0000	1.0000			
Replacement Skidtube												

53289 *PC 9/11/18*

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	6	
24739	1	
30265	1	
30266	1	
30940	1	
31066	1	
35469	1	

BLUE

D206-648-013RevB

Manufactured

No



GHW Modification

@ CH000B

Each

11.0000

1.0000



B53690 *PC 11/17/11*

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
FG	4	
52585	4	
Main Warehouse		
ST	7	
52273	7	

BLUE

Picklist Print

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Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2652RevA

Manufactured

No

Each

756.0000

16.0000

✓



Bushing

[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST40

712

51531

712

51531

D2712RevB

Manufactured

No

Each

325.0000

10.0000

✓



Set Screw

Pc 9/11/10 ①

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

50

29962

50

Main Warehouse

ST

275

16400

20

43810

11

47603

44

48235

200

48235

Picklist Print

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Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2932-2RevC

Manufactured

No

Each

12.0000

1.0000



Saddle RH Out, 206



53329 *Pc 9/11/10*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

40280

1

48189

5

50368

6

BLUE

D2933-2RevC

Manufactured

No

Each

6.0000

1.0000



Saddle RH In, 206



53330 *Pc 9/11/10*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

43501

1

45321

1

50377

4

BLUE

Picklist Print

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Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2934RevB Saddle Spacer		Manufactured	No				Each	88.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

6

31929

6

Main Warehouse

ST

22

47947

22

Main Warehouse

ST55

60

50376

60

D2935RevB

Manufactured

No



Saddle Spacer

Each

103.0000

2.0000

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

6

31793

6

Main Warehouse

ST

97

47948

25

50211

72

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Shop Packet Print

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Picklist Print

October 30, 2009 9:12:30 AM

Work Order ID: 53289



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2938-2RevC

Manufactured

No

Each

9.0000

1.0000



Saddle RH Out, 206



✓ 53332 9/11/15

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

41131

1

43502

1

48192

1

50245

6

BLUE

D2939-2RevC

Manufactured

No

Each

2.0000

1.0000



Saddle RH In, 206



✓ 53334 9/11/17

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

48194

2

BLUE

Picklist Print

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Work Order ID: 53289



Parent Item: D206-642-412BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
5 D3407-043RevE Tow Ring		Manufactured	No				Each	59.0000	1.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 39

45743 4

48249 15

50176 20

Main Warehouse

ST464 20

50387 20

45743

BLUE

D3413-1RevA

Manufactured No

Each

31.0000

1.0000



Ring



B 53352 09/11/12 (1)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 11

48123 11

Main Warehouse

ST473 20

51586 20

BLUE

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Shop Packet Print

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Picklist Print

October 30, 2009 9:12:30 AM

Work Order ID: 53289

Parent Item: D206-642-412BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3456-1RevA

Manufactured

No

Each

183.0000

1.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

176

51653

176

51653

D3457-1RevA

Manufactured

No

Each

145.0000

2.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

10

32409

10

Main Warehouse

ST

135

45913

75

52981

60

45913

Picklist Print

October 30, 2009 9:12:30 AM

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Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3 Nut		Purchased	No				Each	3,322.000	8.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3322

110844

32

111274

29

111668

761

112314

2000

112385

500

MS21042L4



Nut

Purchased

No

Each

5,891.000

12.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5891

110507

184

111827

5698

112314

9

15924

0

Picklist Print

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Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

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Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21043-4

Purchased

No

Each

1,005.000

1.0000



Nut

29/10/09 ①

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

965

112243

2

112314

663

112492

300

m112314